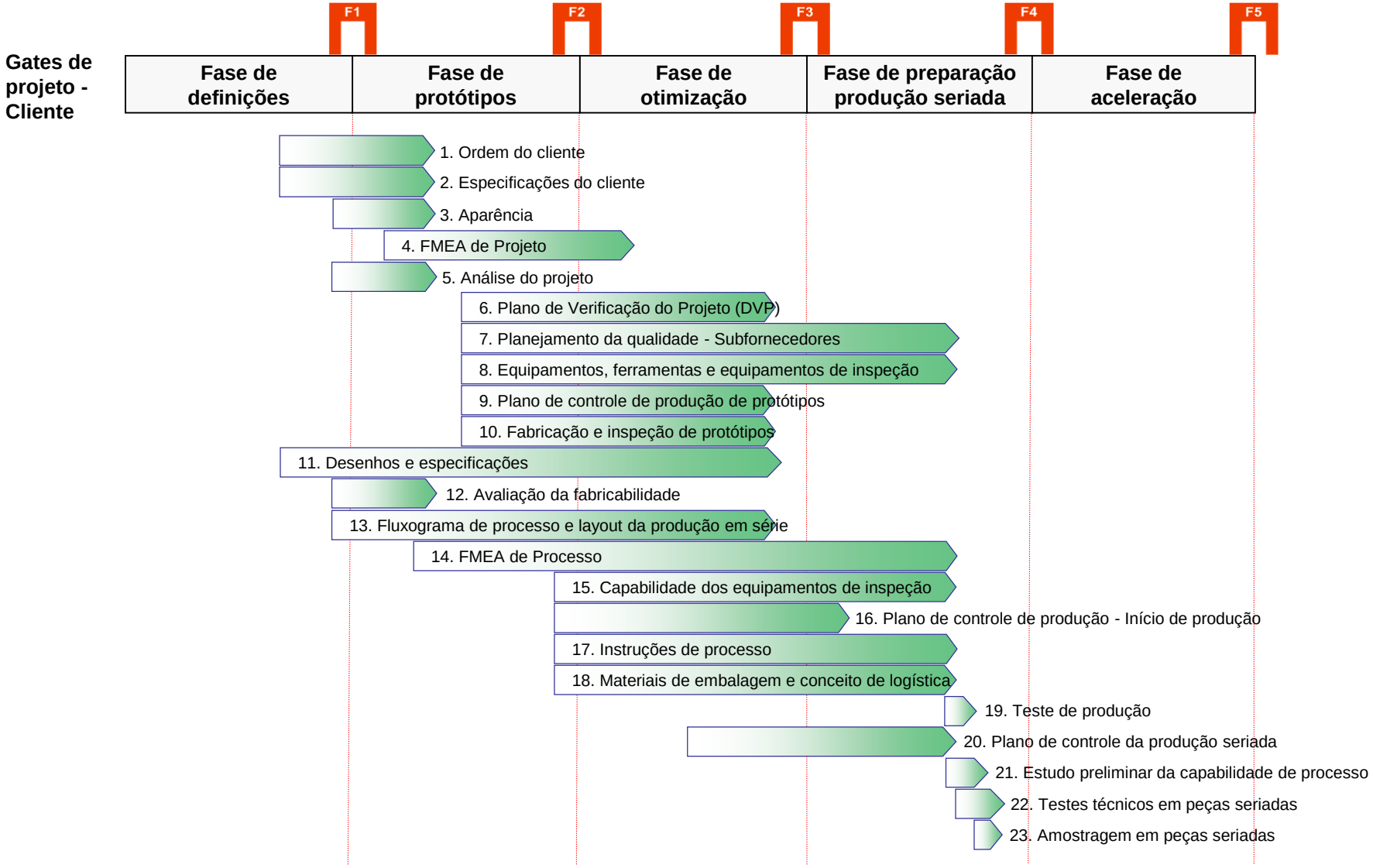Processo de desenvolvimento de produto (PEP) / APQP Fornecedores